

680, 690, 680 MultiCut and 690 MultiCut Large Square Balers

**John Deere Werke Zweibrücken
TM4581 (04DEC00)**

Printed in Germany
ENGLISCH

Introduction

FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

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A John Deere ILLUSTRATION® Manual

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Group 05—Safety Information

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LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



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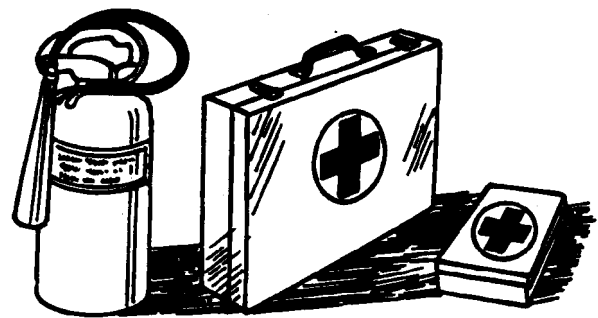
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PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



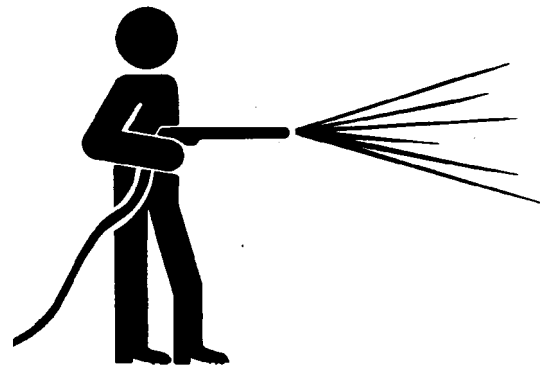
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TS291 -UN-23AUG88

WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



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Safety Information

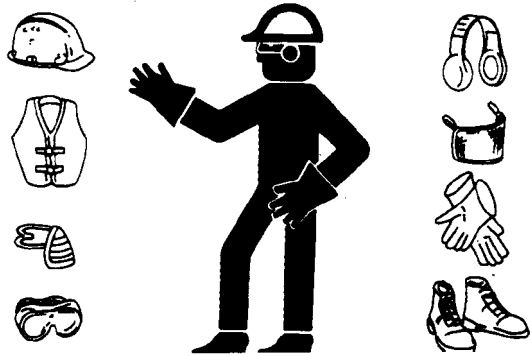
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



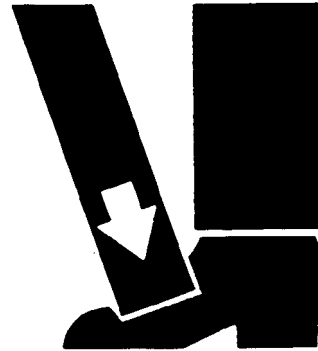
DX,WEAR -19-10SEP90

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TS206

USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



DX,LIFT -19-04JUN90

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TS226

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



DX,SIGNS1 -19-04JUN90

-UN-23AUG88
TS201

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

TS218 -UN-23AUG88

USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



DX,REPAIR -19-04JUN90

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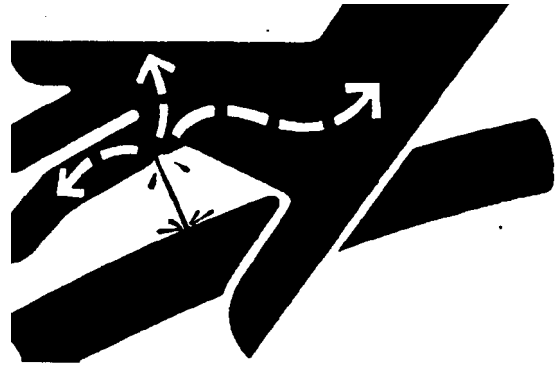
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



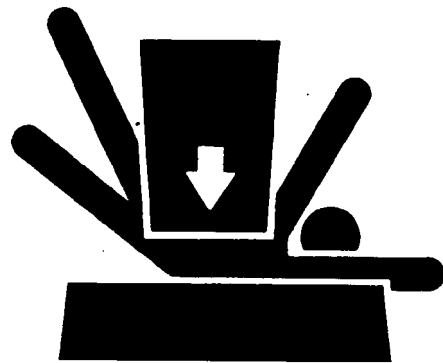
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DX,FLUID -19-03MAR93

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



TS229 -JUN-23AUG88

DX,LOWER -19-04JUN90

REMOVE PAINT BEFORE WELDING OR HEATING

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



DX,PAINT -19-03MAR93

TS220 -UN-23AUG68

AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



DX,TORCH -19-03MAR93

TS953 -UN-15MAY90

HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

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TS227

DISPOSE OF WASTE PROPERLY

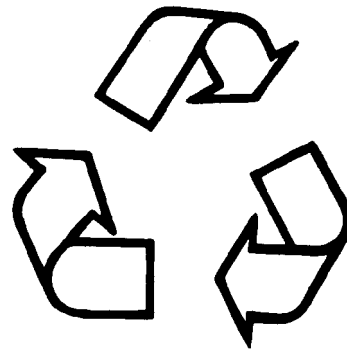
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



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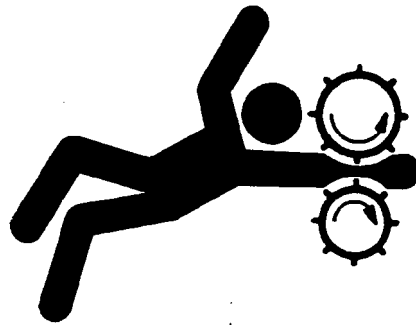
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TS1133

Safety Information

SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.

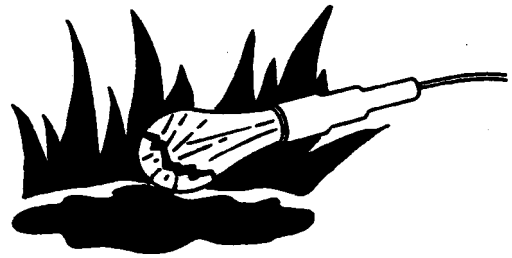


DX, LOOSE -19-04JUN90

TS228
-UN-23AUG88

ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



DX, LIGHT -19-04JUN90

TS223
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Safety Information

Section 10 General Information

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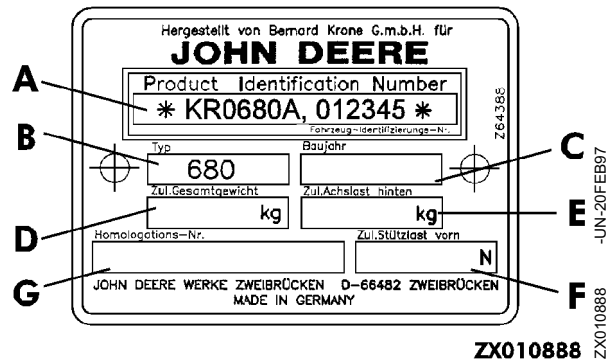
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Group 05 Specifications/Serial Number

SERIAL NUMBER PLATE

- A—Serial number
- B—Model
- C—Year of production
- D—Permissible total weight
- E—Permissible rear axle load
- F—Permissible front axle load
- G—Homologation number (in certain countries only)

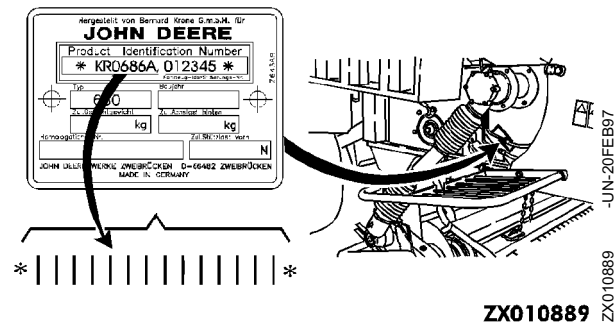


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SERIAL NUMBER

The serial number plate is located on the right-hand side of the baler.

When ordering spare parts, always quote the baler serial number. This will help your dealer in giving you prompt, efficient service.



ZX,OMGPP1004873-19-15JAN97

SPECIFICATIONS

Tractor

Minimum power requirement	66 kW (90 hp)
PTO speed	1000 rpm
Jointed shaft	tractor side-wide angle machine side-free wheel slip clutch
Hitching	trailer hitch; swinging drawbar (perm. load 1100 kg; 2425 lb minimum) (height-adjustable tongue) CAUTION: When making an adjustment, tighten cap screws to 710 N·m (518 lb-ft)
Support	support foot, retractable - variable height

Dimensions

	680 Baler		690 Baler	
	Single axle	Tandem axle	Single axle	Tandem axle
Height	2500 mm (98 in)	2500 mm (98 in)	2500 mm (98 in)	2500 mm (98 in)
Width (mm; in.) with				
600/50-22,5 tires	2420; 95.3		2860; 112.6	
700/45-22,5 tires	2520; 99.2		2990; 117.7	
500/50-17 tires		2620; 103.1		2970; 116.9
Track width	1820 mm (72 in)	2065 mm (81 in)	2220 mm (87 in)	2465 mm (97 in)
Length, working position	8040 mm (317 in)	8040 mm (317 in)	8040 mm (317 in)	8040 mm (317 in)
Length, transp. position	7070 mm (278 in)	7070 mm (278 in)	7070 mm (278 in)	7070 mm (278 in)
Weight	5980 kg (13183 lb)	6400 kg (14109 lb)	6600 kg (14550 lb)	7020 kg (15476 lb)

Knotters

	680 Baler	690 Baler
Number of knotters	4	6

Bale Size

	680 Baler	690 Baler
Bale chamber:		
- Height	800 mm (32 in)	800 mm (32 in)
- Width	800 mm (32 in)	1200 mm (47 in)
Bale length	from 1000 to 2500 mm (39 to 98 in) infinitely variable	from 1000 to 2500 mm (39 to 98 in) infinitely variable

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